



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

**VERZINKEREI HEEK GMBH & CO. KG**  
RÖNTGENSTRABE 1  
D - 48619 HEEK

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT  
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

**DIN EN ISO 3834-2**

ARE FULFILLED.

PERIOD OF VALIDITY FROM 08.03.2025 UNTIL 07.03.2027  
CERTIFICATE REGISTRATION NO.: QMS 0122113-00-03  
Bonn, 25.03.2025

*Z. Mbaya*

Dipl.-Ing. Zakaria Mbaya  
Head Welding Technology



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0122113-00-03**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-2:2021-08 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 138 - MAG - CORED WIRE WELDING
BASE MATERIAL(S):	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
RESPONSIBLE WELDING SUPERVISOR:	HERMANN HOLTERHUS BORN 23.06.1957 WELDING ENGINEER
REPRESENTATIVE:	N.N.
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 21.02.2025.